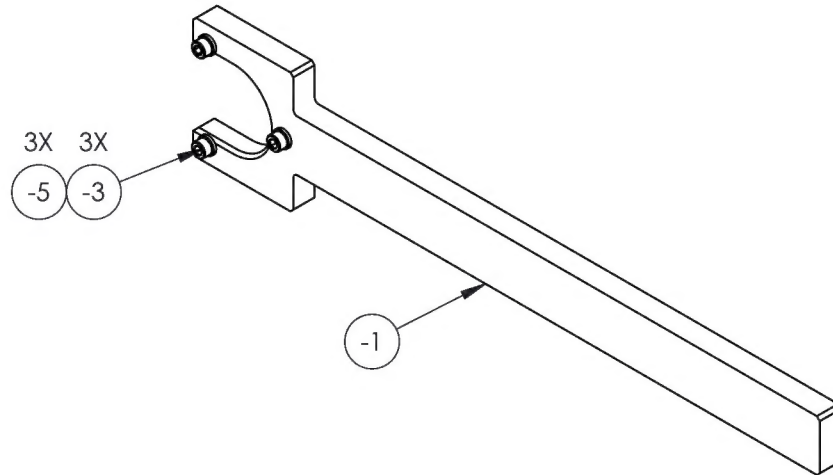


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0016	MADE SEPARATE DRAWING FOR THIS TOOL FROM KIT RBW109-3130-84-101.	1/19/2015	RJC	JAG
2	16-0103	UPDATED TO NEW STANDARD. -1 CH'D DIMS WAS (.625) IS .63, WAS 10X .09 X 45° IS 8X .09 X 45°. ADDED DIM 2X .09 X 45°.	8/11/2016	DEW	SM



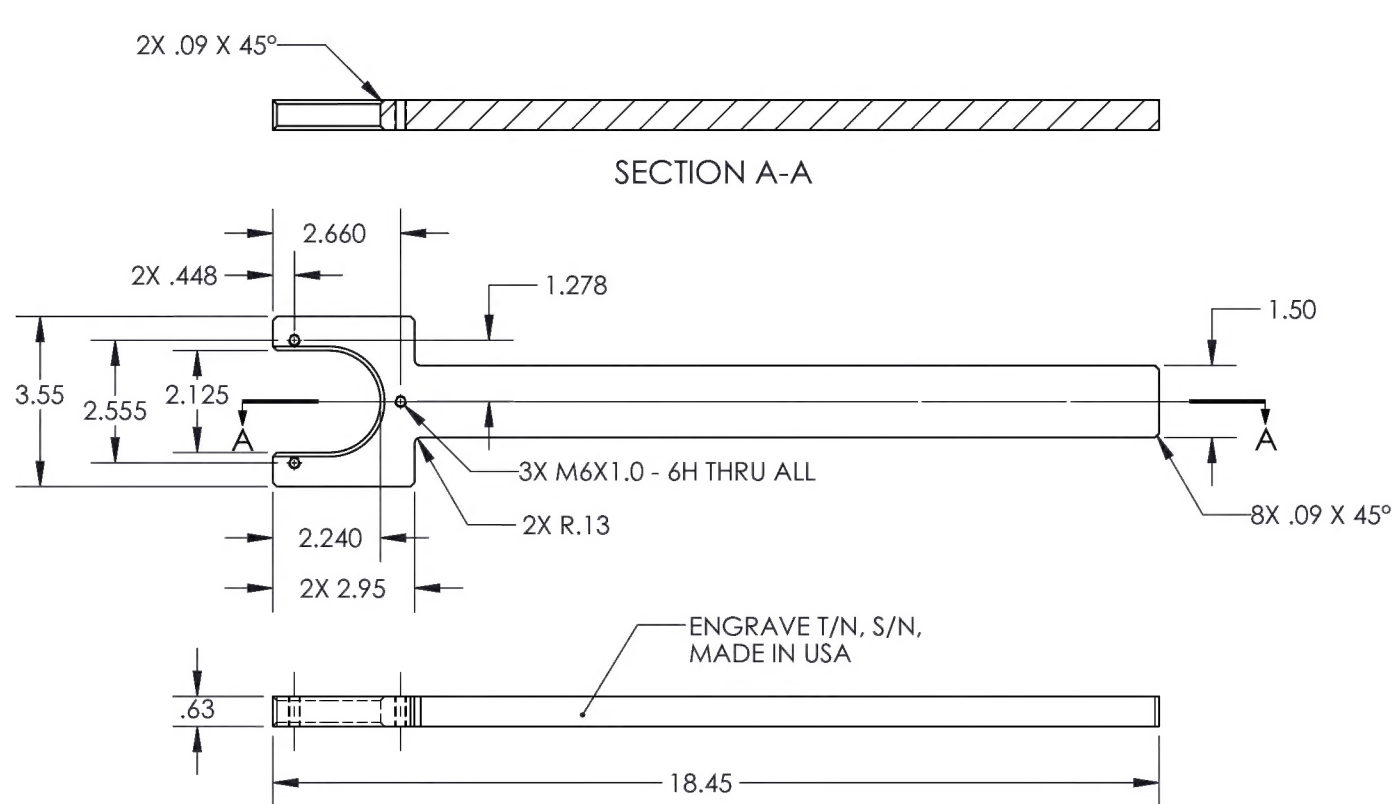
NOTE:  
1. REF. AGUSTA T/N: 109-3130-84-109.  
2. PART OF KIT RBW109-3130-84-101.

<b>DART</b> AEROSPACE	
TITLE <b>REACTOR TOOL</b>	
DWG NO. <b>RBW109-3130-84-109</b>	REV <b>2</b>
MAT'L REACT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AW119
SCALE 1:4	DATE 1/19/2015
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	REACTOR TOOL	6061		2
		B/O	-3	3	SOCKET HEAD CAP SCREW	STEEL	M6 X 1 X 16mm (MCMASTER-CARR #95263A531)	1
		B/O	-5	3	WASHER	STEEL	M6 (MCMASTER-CARR #91455A120)	1

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REVISIONS					
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2	16-0103	-1 CH'D DIMS WAS (.625) IS .63, WAS 10X .09 X 45° IS 8X .09 X 45°. ADDED DIM 2X .09 X 45°.	8/11/2016	DEW	SM



(-1)  
REACTOR TOOL

<b>DART AEROSPACE</b>	
TITLE <b>REACTOR TOOL</b>	
DWG NO. <b>RBW109-3130-84-109-1</b>	REV <b>2</b>
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AW119
SCALE 1:4	DATE 1/19/2015
SHEET 2 OF 2	